

Welding Certificate


GSIHal-EN1090-2.00059.2012.010

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer	Roßlauer Schiffswerft GmbH & Co. KG Betrieb: Erich-Köckert-Straße 26 Erich-Köckert-Straße 26 06842 Dessau-Roßlau GERMANY	
Technical specification	EN 1090-2:2018	
Execution class(es)	EXC4 according to EN 1090-2	
Welding Process(es) <small>(Reference no. acc. to DIN EN ISO 4063)</small>	111, 121, 135, 136, 138, 783	
Material Group	1.1, 1.2, 1.3, 2.1 according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3 8.1 according to CEN ISO/TR 15608 and EN 1090-2, table 4	
Responsible Welding Coordinator <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Dominik Mehl, IWE	born on: 21.12.1997
Substitute <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Kai-Uwe Rittel, IWS	born on: 10.04.1969
Confirmation	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.	
Validity start	26.10.2024	
Period of validity	25.10.2027	
Remarks	see reverse	

Place and date of issue Halle (Saale), 22.10.2024
Jendrosch/Kranz




S. Rude
deputy head of test body

Certificate number: GSIHal-EN1090-2.00059.2012.010

Remarks:

The requirements for work tests are to be observed acc. to DIN EN 1090-2 / EN ISO 14555.

For Stainless steel grades (1.4301, 1.4307, 1.4541, 1.4401, 1.4404, 1.4571) the approval document Z-30.3-6 of DIBt must be observed.

For the examination of in-house welder / operator on the basis of DIN EN ISO 9606-1 (-2) / DIN EN ISO 14732 by Mr Dominik Mehl within the scope of this welding certificate, the company has established a procedure to supervise the welding of test pieces, to verify the audit and issue the audit certificate.

Mr. Thomas Schneider (IWS) is appointed in support of the responsible welding supervisor.

business address: Werftstraße 4, 06862 Dessau-Roßlau

General Terms

1. This certificate is valid as long as the terms of the above technical specifications themselves or the manufacturing conditions of the essential manufacturing factory have not changed significantly.
2. This certificate may only be reproduced or published for advertising or other purposes than as a whole. The text of promotional material doesn't has to be in conflict with this certificate.
3. In case of any doubt as to the suitability of the manufacturing factory(ies) there is the possibility reserved by the inspection authority to carry out an unexpected spot checks in the manufacturing factory paid by the manufacturer
4. This certificate may be withdrawn at any time with immediate effect and be amended or modified if the conditions under which it was granted have changed, or if the terms of this certificate are not met.
5. The following changes must be reported to the inspection authority:
 - a) New production or significant changes to essential manufacturing facilities;
 - b) Change of the welding coordinator;
 - c) inception of new welding processes, new base materials and related WPQRs (welding procedure qualification record)
 - d) new essential manufacturing facilitiesThe inspection authority will cause a supplementary examination in the cases cited
6. At least two months before the expiry date there shall be submitted an application to the inspection authority, when the qualification should be recertified.

distributor

1. Applicant
2. File

